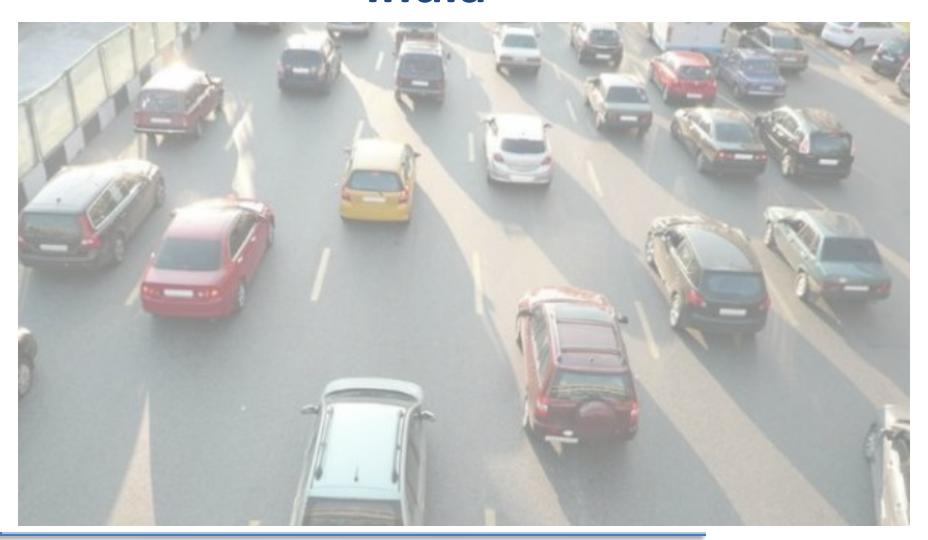
# TATA

# Automotive market India

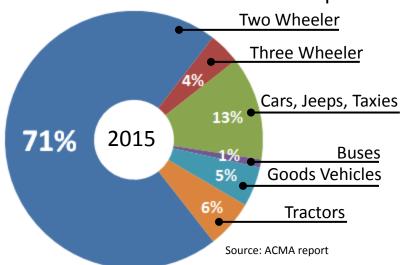




#### Road transport categorised by vehicle segment

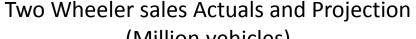


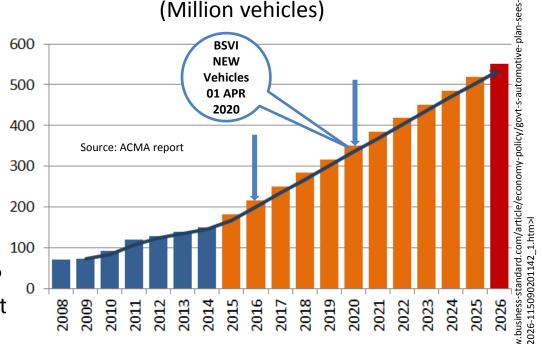




Why to focus on Two wheeler Segment? Sales Volume expected to grow significant being:

- Biggest road transport segment
- Affordable to majority of population
- Better fuel economy
- Quick means of transport for short distances
- less competition over other segments





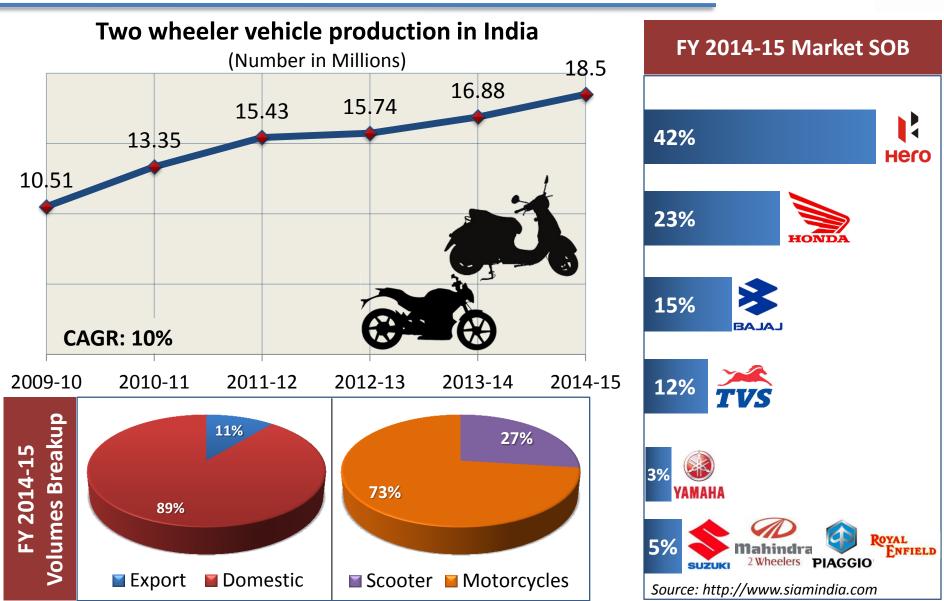
# Which technology to focus in Two wheeler segment?

- Electronic Fuel Injection system --- E-FI
- Antilock braking system
- Anti-theft and immobiliser



#### Two wheeler Market in India – current scenario



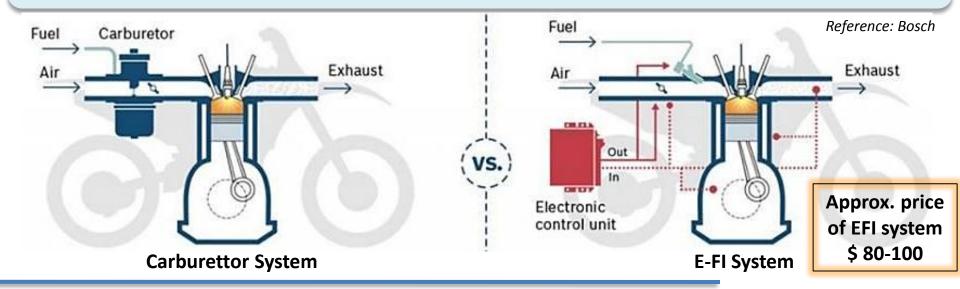




#### **Electronic Fuel Injection (E-FI) Technology**



- E-FI is very common in 4-wheelers. But, the 2-wheeler market in India is dominated by carburettor based system
- Electronic Fuel Injection System contains sensors, actuators and an Engine Control Unit.
- The sensors include Oxygen sensor, Throttle position sensor, Engine oil temperature sensor, crank shaft position sensor, etc...
- These sensors detect temperature, atmospheric pressure and engine parameters
- Based on this, ECU commands the optimal amount of fuel to the engine. The injector is placed in throttle body and it sprays the right amount of fuel at right time
- It contributes to increased mileage and cleaner emissions



#### **Emission norms overview**



#### **Emission Norms for 2-wheelers in India**

Emission Norms for 2-wheeler gasoline engine	Effective in India from year
BS-I	2000
BS-II	2005
BS-III	2010
BS-IV	2016
Note: BS-IV norms to be applicable to all NEW vehicles manufactured from April 2016 & It will	

**Note**: BS-IV norms to be applicable to all NEW vehicles manufactured from April 2016 & It will be compulsory to all vehicles from 2017 onwards.

BS-V	2020

#### Skipped

BS-VI 2020

**Note**: The Government has reviewed its vehicular emission norms road map and considered to skip BS-V and move to BS-VI standards, since the domestic oil companies can easily adopt the quality of fuel required in this time frame

The petroleum sector wants straight way go to BS-6 to avoid investing twice on technology advancement

Source: National Auto Fuel Policy document 2014, GOI





#### **Adaptation of E-FI in Global 2-wheeler Market**





• In 1993, the European Commission imposed a ban on carburetor and the market moved to EFI technology



• In Thailand, 100%



• Philippines, 100%



• 80% of 2 wheelers in Indonesia use EFI



 Recently, Carburettor is also banned in China But China mostly use electric vehicles.



### Adaptation of E-FI in Indian 2-wheeler Market





Launched Glamour vehicle with Honda Programmed Fuel Injection system







Currently using **BOSCH** Fuel Injection system, 7.5% EFI







Developed their own FI system







Developed their own FI system







Currently using **Keihin** FI system







Launched Apache RTR 160 with FI



#### **Existing Suppliers for 2W FI systems**





Robert Bosch GmbH



Magneti Marelli S.p.A



Ucal Fuel systems Ltd.



Delphi Automotive PLC



Keihien Corporation



Mikuni Corporation



Synerject



#### **Benefits of 2W FI systems**



**Programmed Electronic Fuel Injection(PGM – FI) ---** for the best drivability & lesser gear changes in traffic

#### Components:

- Electronic Fuel control unit ECU
- Fuel Injectors
- Fuel pumps
- Sensors

**Real time Mileage indicator (RTMI)** --- for achieving optimum mileage

Bank Angle Sensor --- Cuts off fuel supplying case of a tip over - an industry first safety feature

Lowest Emissions --- Will meet even the most stringent emission norms of the future

No Carburator --- less maintenance

**Starts easily in all weather conditions** --- Even in very low temperatures



## Thank you

谢谢